

ABSTRACT OF THE DISCLOSURE

A circular saw blade includes a generally circular blade portion and a plurality of spaced apart teeth attached to the circular blade portion. Each tooth extends outwardly and upwardly from the circular blade portion. Each tooth has a leading edge and a dimple formed therein proximate to a leading edge. Each tooth has a positive rake. Preferably the positive rake is in a range of between about 20 and about 45 degrees.